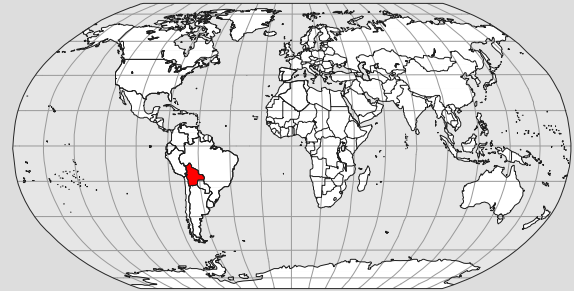


## GAS TREATMENT PLANT – SÁBALO

San Antonio Field, Bolivia - PETROBRAS BOLIVIA



### Main Facts

- **Description:** Gas Dew Point Control, Sweetening and Stabilization Plant.
- **Gas Processing Capacity:** 13.4 MMSCMD (473 MMSCFD).
- **Liquids Processing Capacity:** 3,300 m<sup>3</sup>/d (20,800 bpd).
- **Schedule:** September 2001 - January 2003 (17 months).

### Scope

- Basic & Detail Engineering
- Procurement
- Fabrication
- Construction
- Commissioning
- Start Up
- Operation & Main

### Facilities

- Wellheads
- Gas Sweetening - 2 Trains
- Dew Point Control (Mechanical Refrigeration) - 2 Trains
- Gasoline Stabilization - 2 Trains
- Gasoline Storage & Pumping
- Water Treatment

### Highlights

- Difficult accessibility to site (most facilities prefabricated in workshops to minimize field works)
- Tight project schedule (construction and mechanical completion in 20 weeks)
- Stringent environmental regulations
- High energy integration level required by the Client.



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